

FIG. 1A

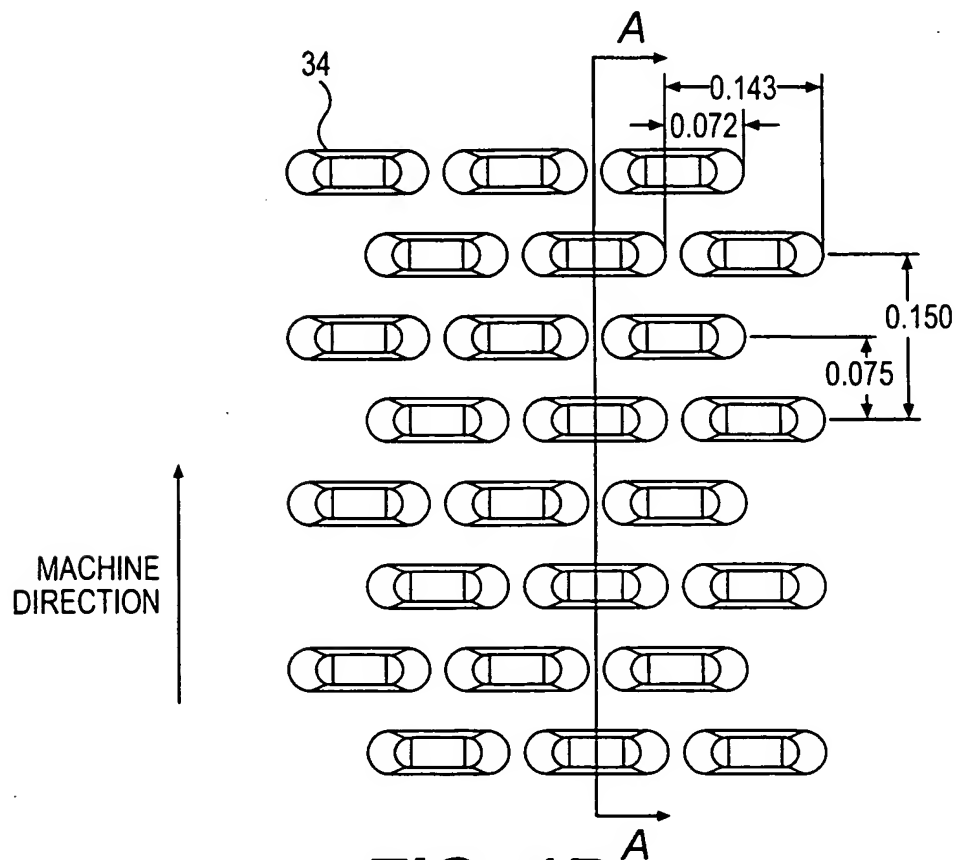
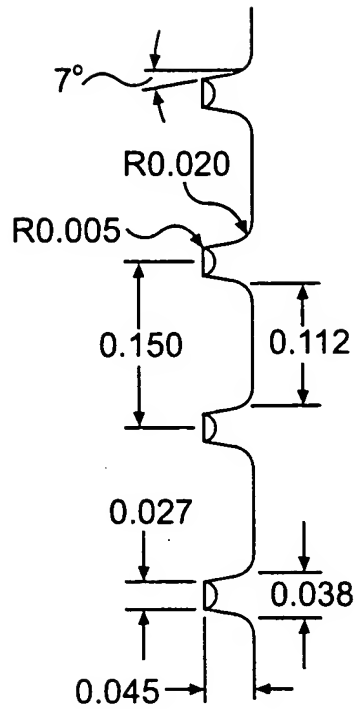
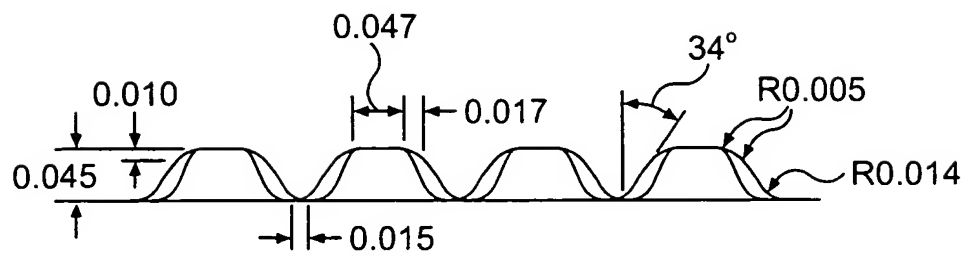


FIG. 1B



SECTION A-A

FIG. 1C



SIDE VIEW

FIG. 1D

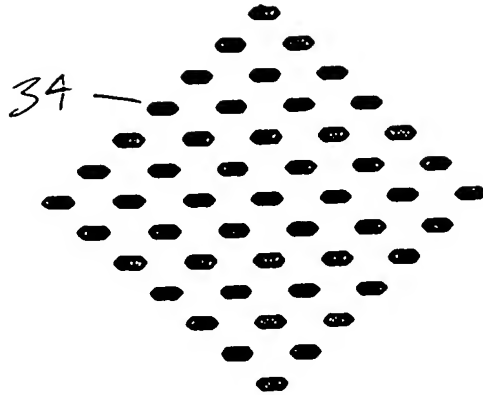


FIG. 2

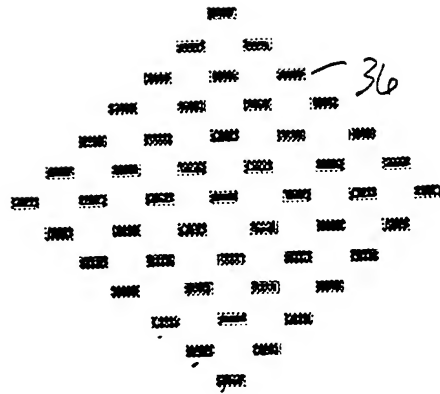


FIG. 3

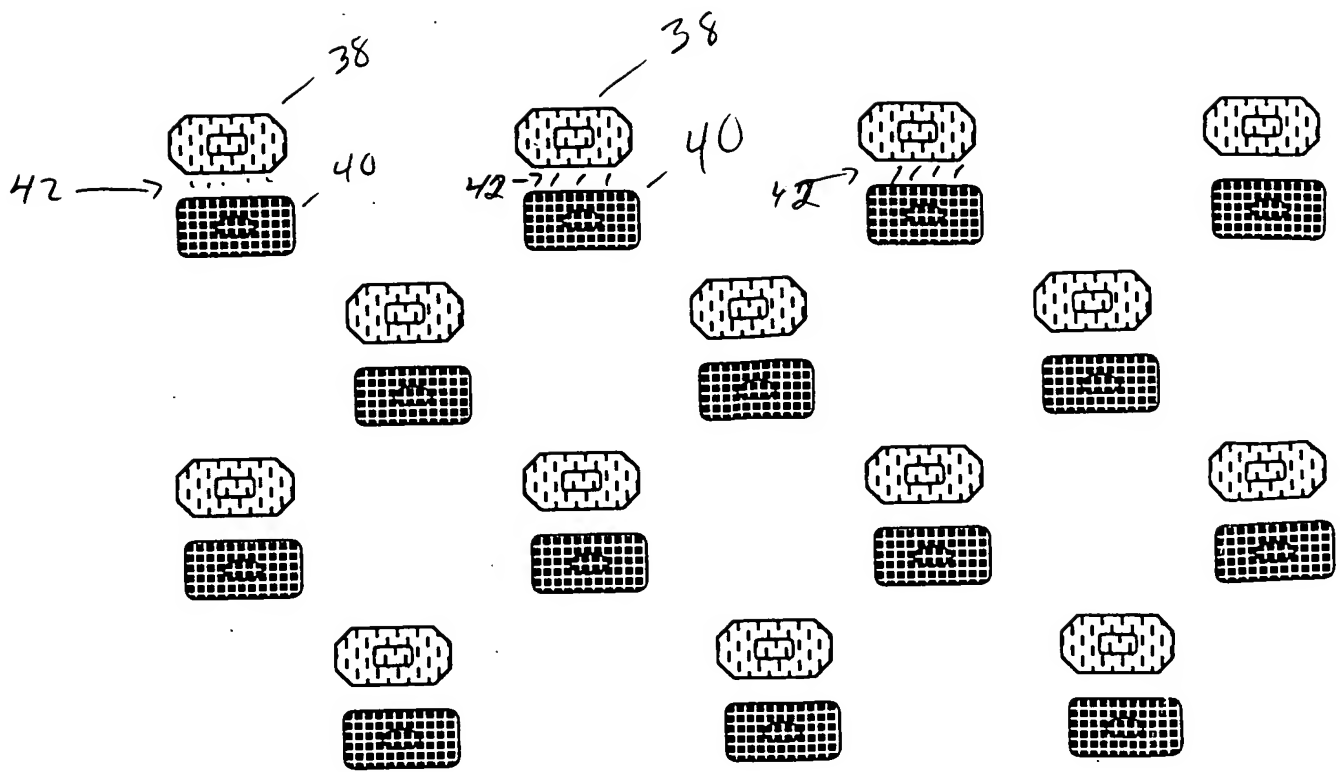


FIG 4

BEST AVAILABLE COPY

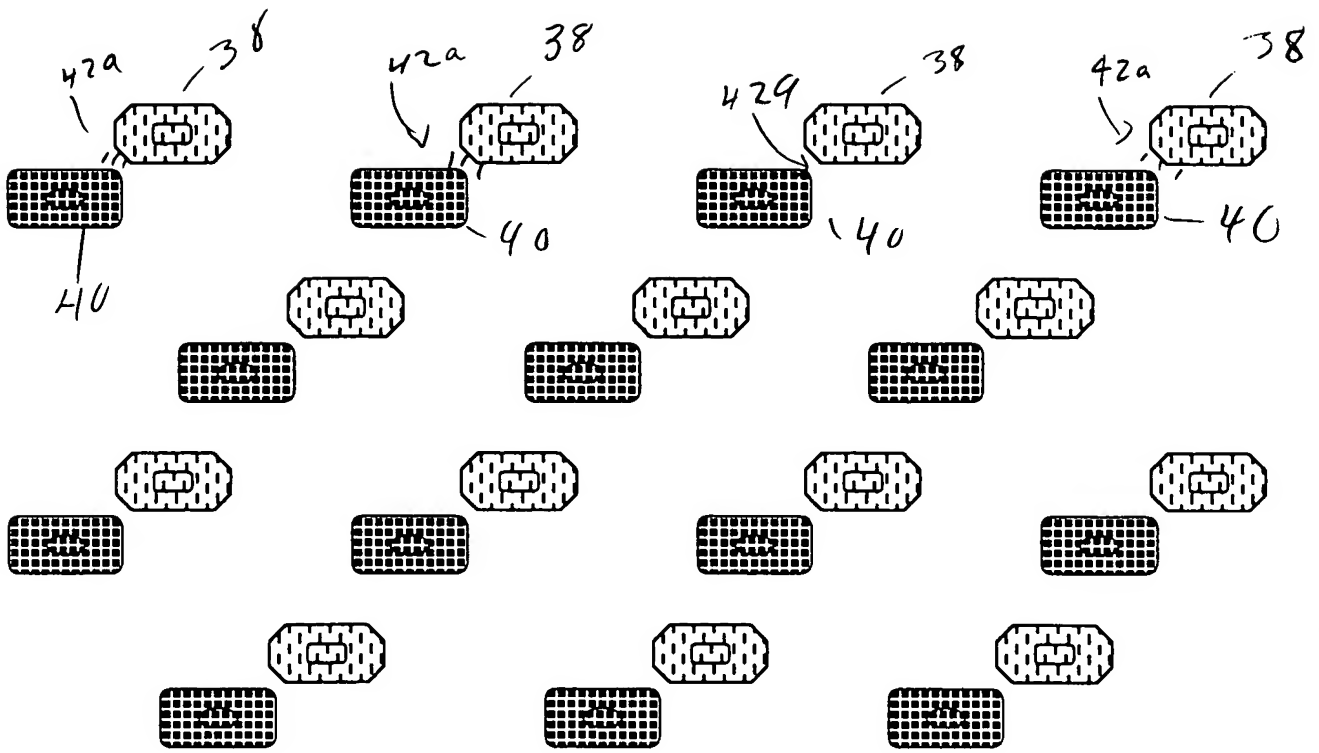


FIG. 5

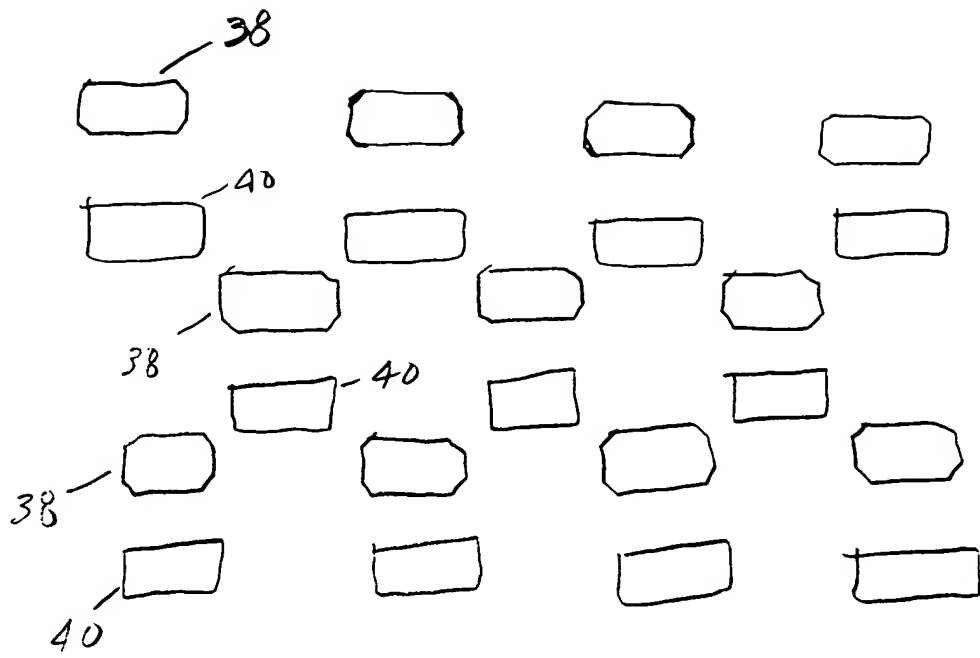


FIG. 6

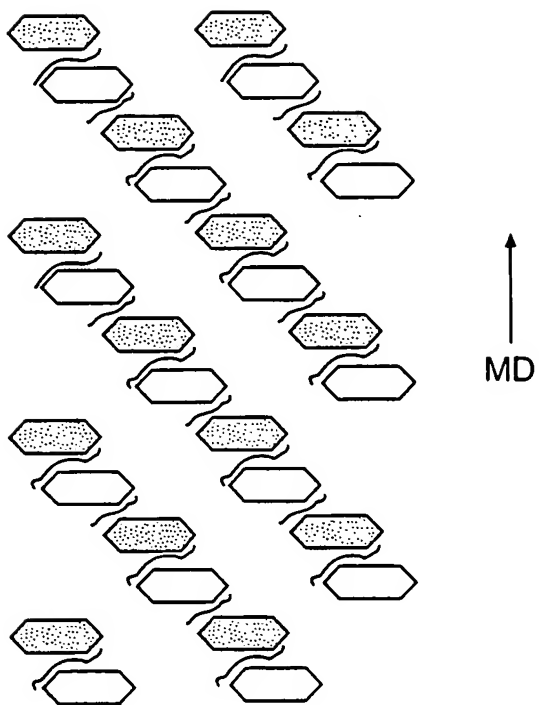


FIG. 7

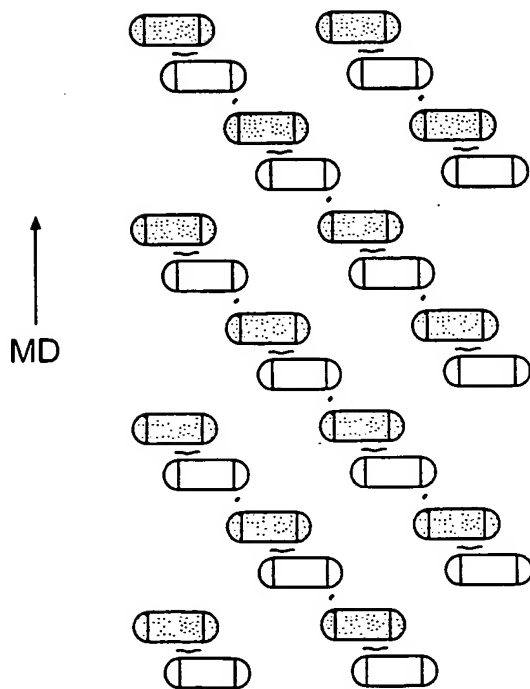


FIG. 8

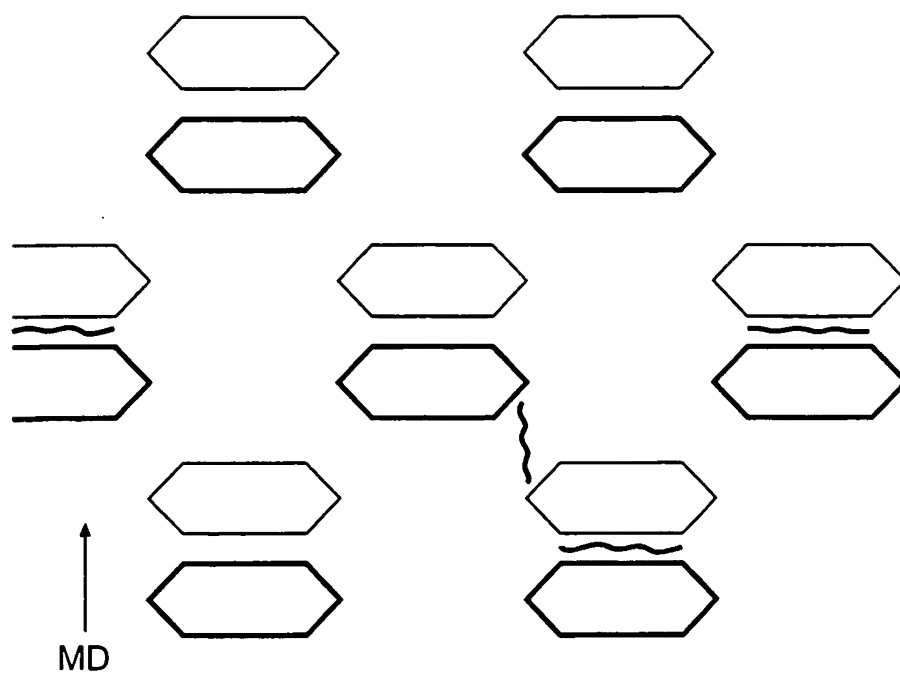


FIG. 9

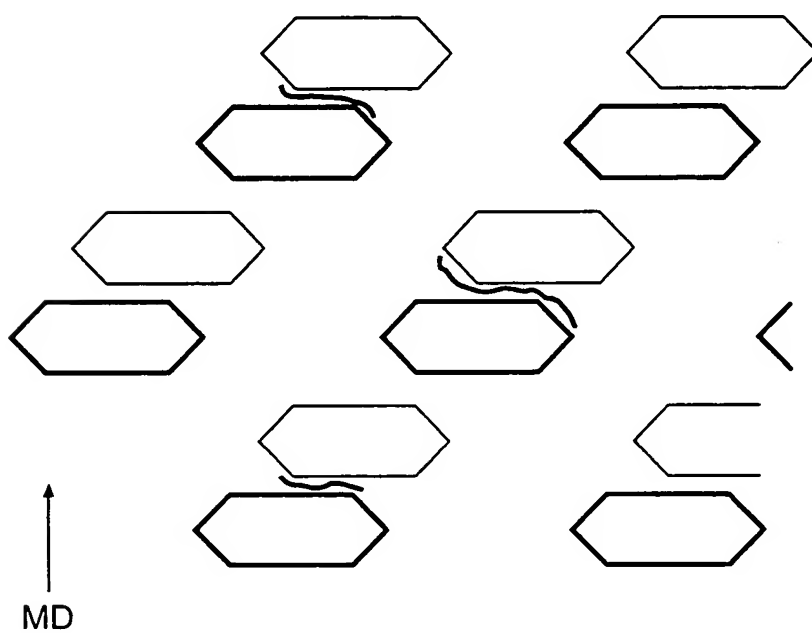


FIG. 10

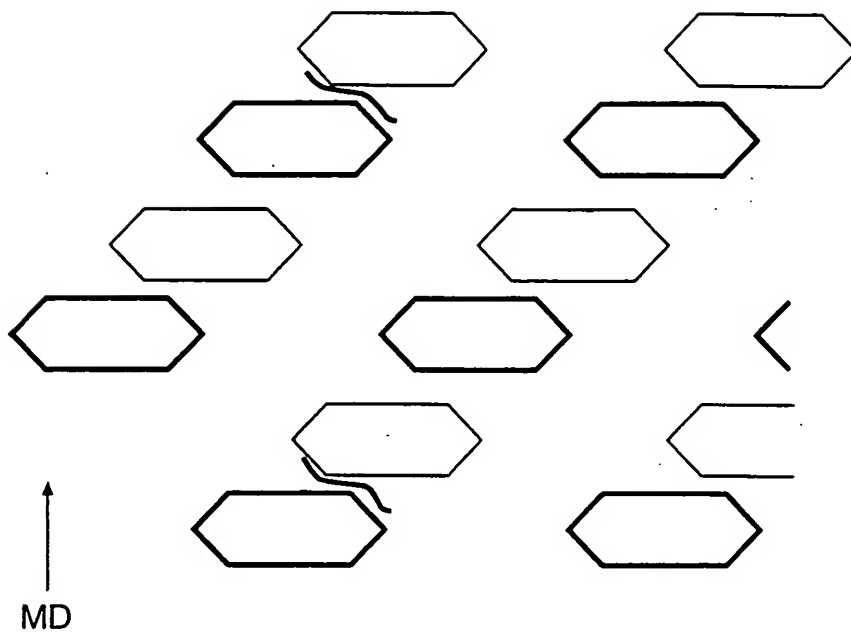


FIG. 11

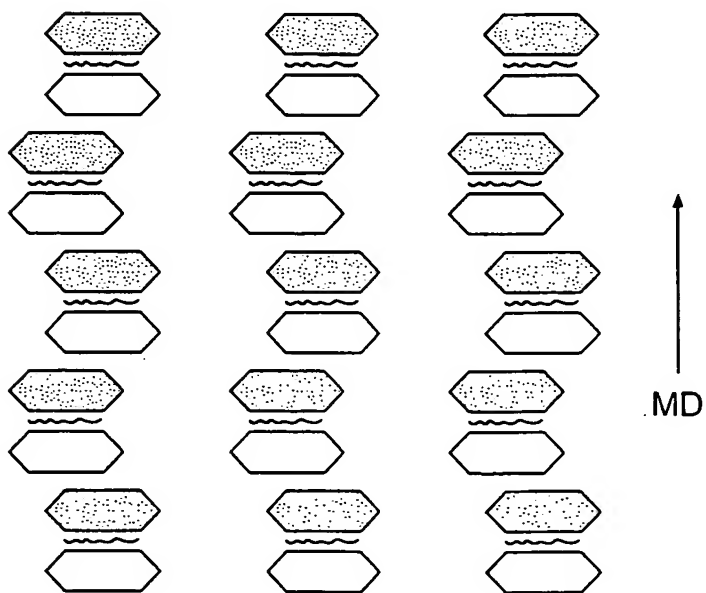


FIG. 12

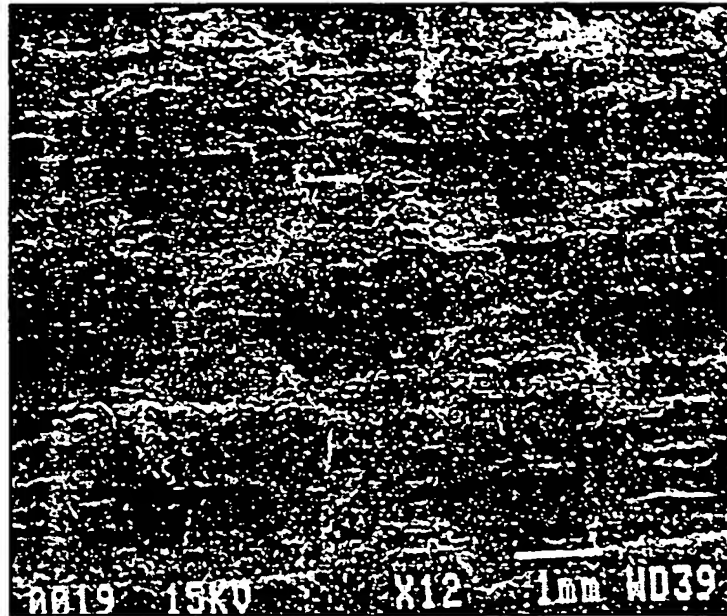


FIG. 13

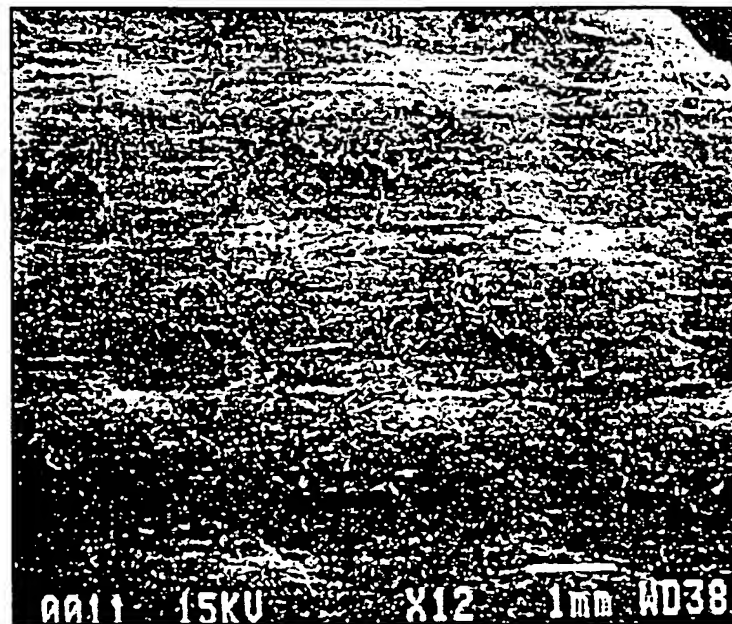


FIG. 14

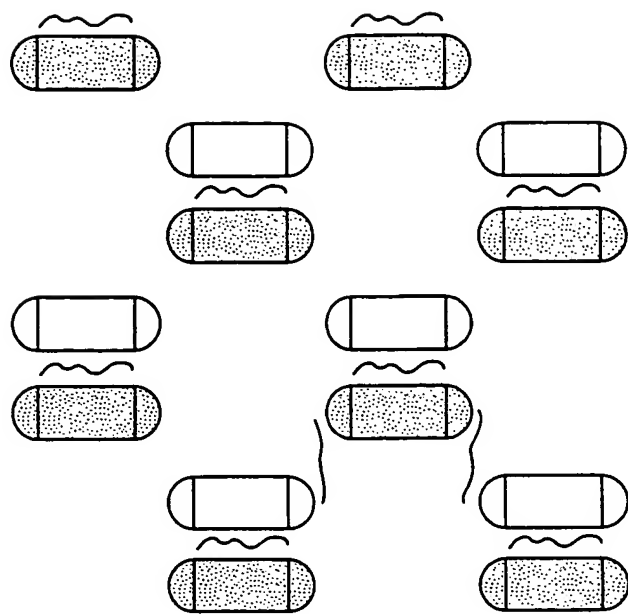


FIG. 15

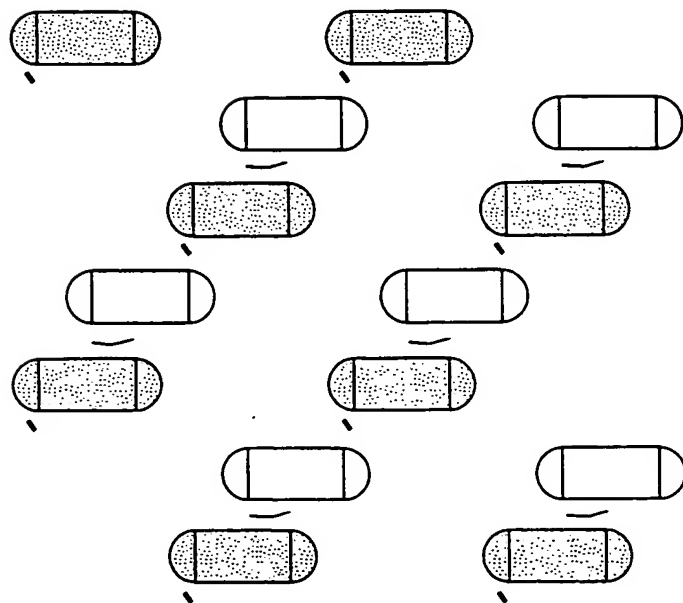
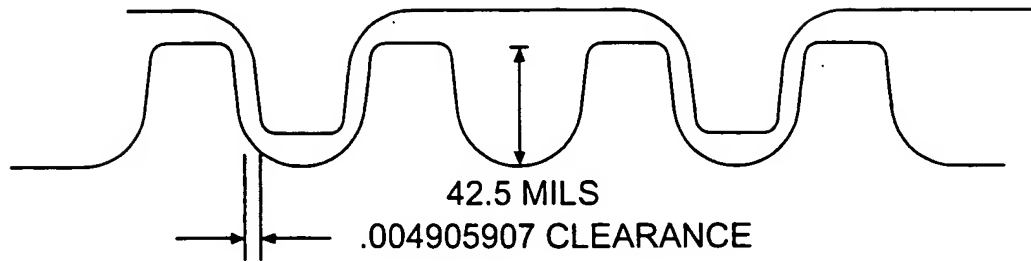


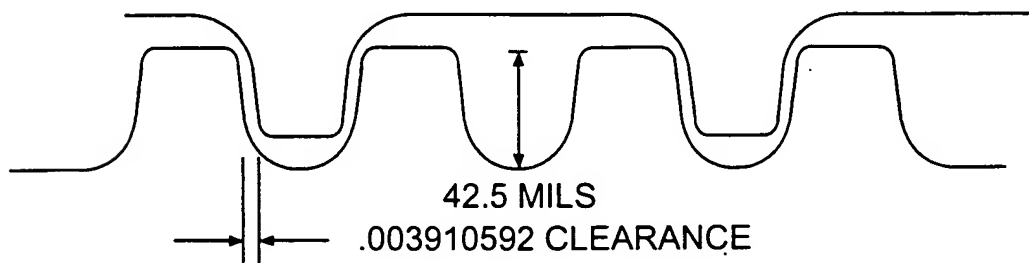
FIG. 16

AT .032 ENGAGEMENT



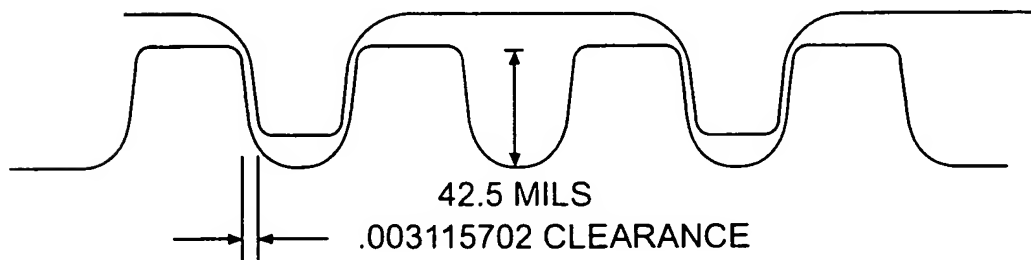
7° WALL ANGLE CENTERED ALIGNMENT

FIG. 17A



9° WALL ANGLE CENTERED ALIGNMENT

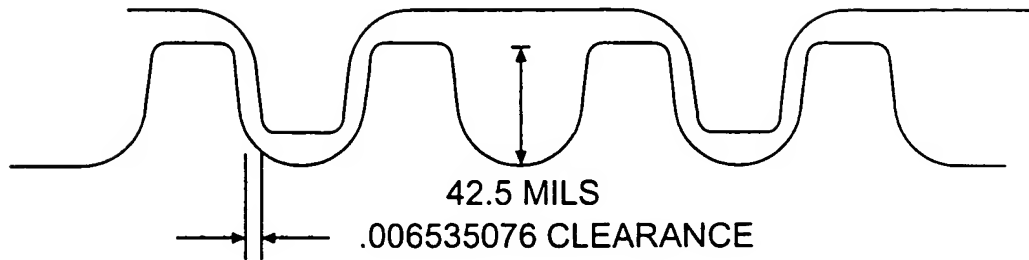
FIG. 17B



11° WALL ANGLE CENTERED ALIGNMENT

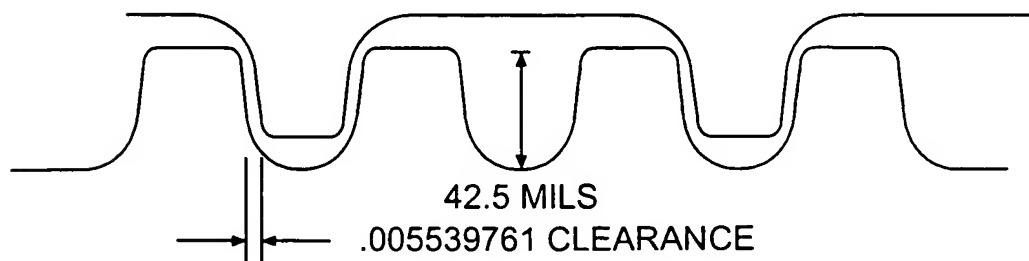
FIG. 17C

AT .028 ENGAGEMENT



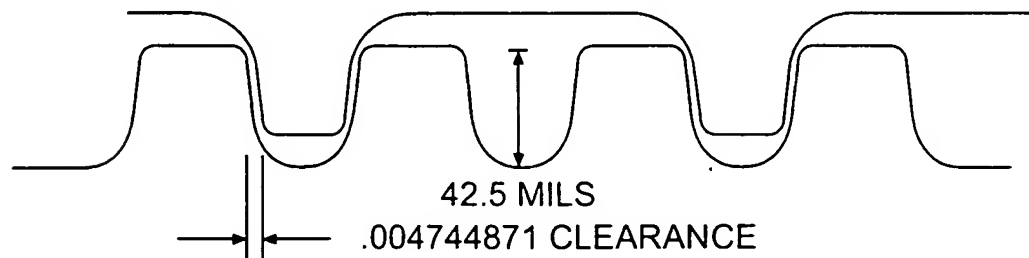
7° WALL ANGLE CENTERED ALIGNMENT

FIG. 18A



9° WALL ANGLE CENTERED ALIGNMENT

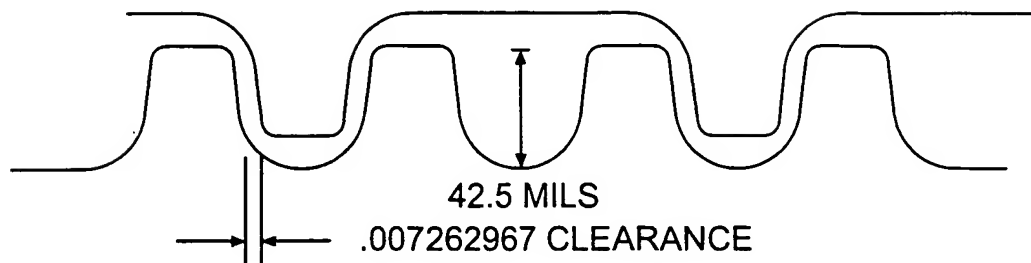
FIG. 18B



11° WALL ANGLE CENTERED ALIGNMENT

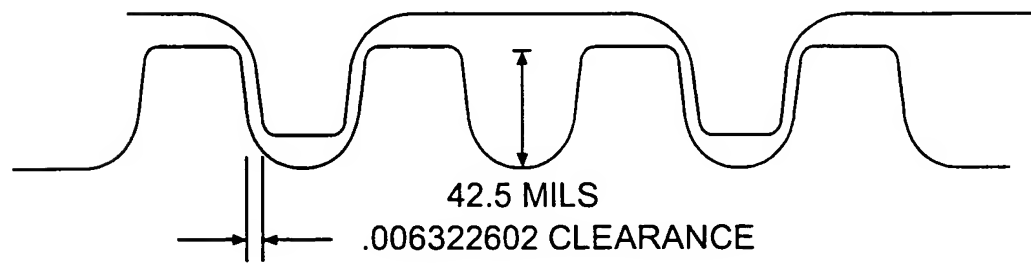
FIG. 18C

AT .024ENGAGEMENT



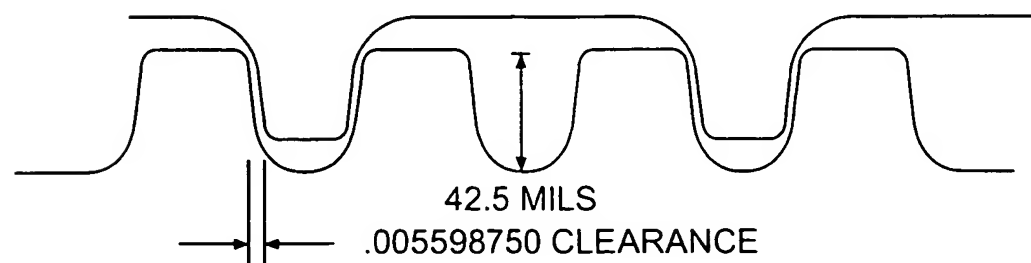
7° WALL ANGLE CENTERED ALIGNMENT

FIG. 19A



9° WALL ANGLE CENTERED ALIGNMENT

FIG. 19B



11° WALL ANGLE CENTERED ALIGNMENT

FIG. 19C

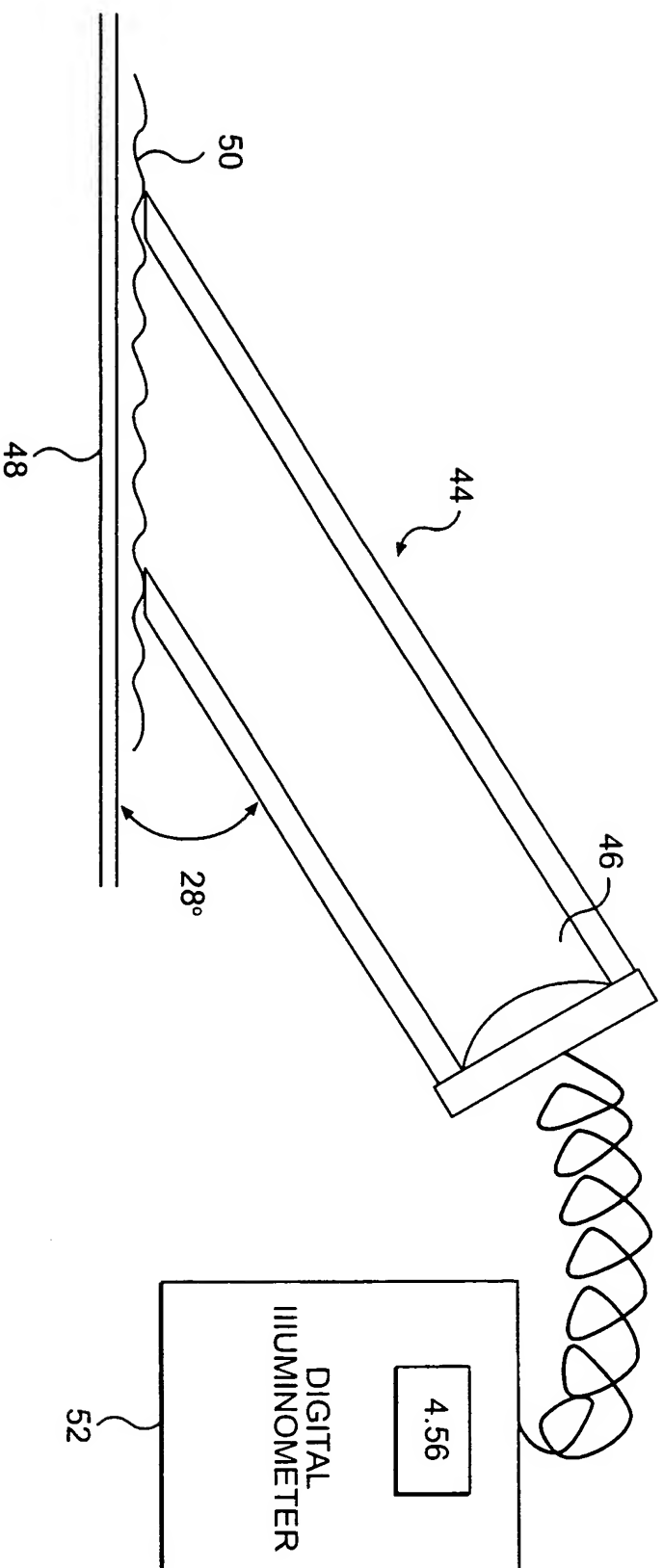


FIG. 20

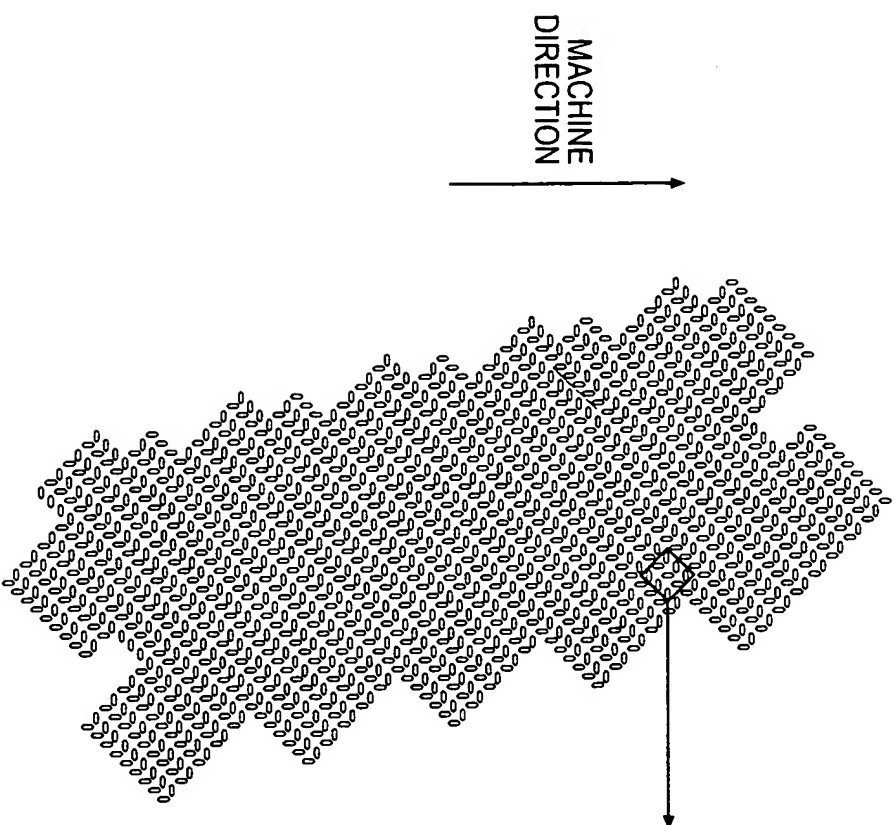


FIG. 21A

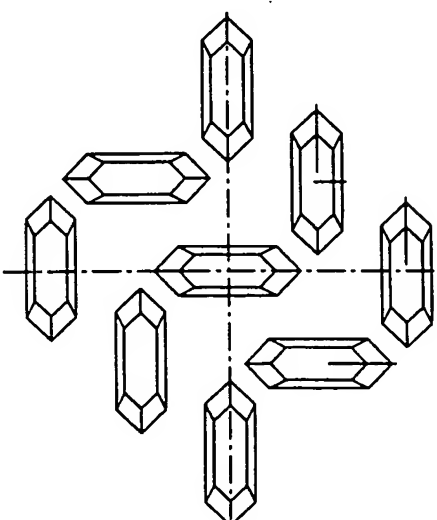


FIG. 21B

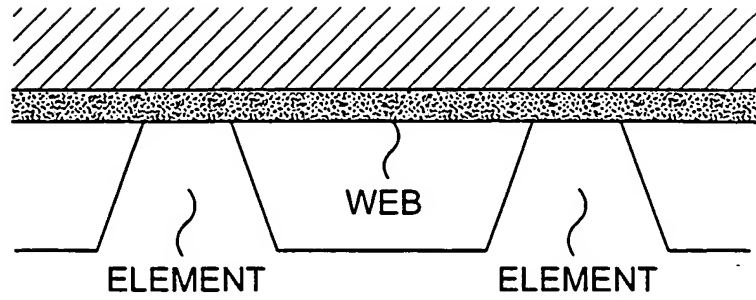


FIG. 22A

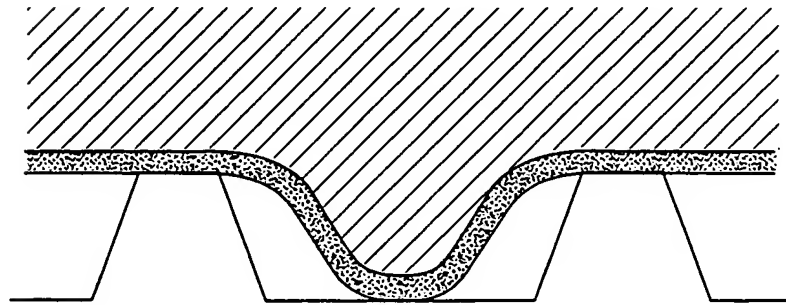


FIG. 22B

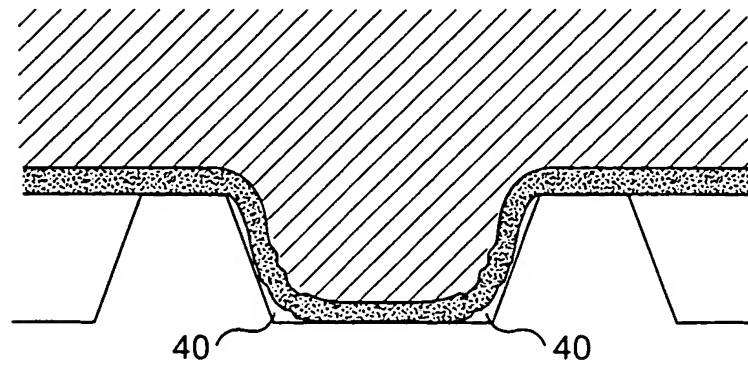


FIG. 22C

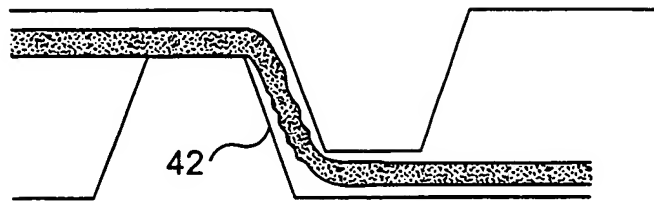


FIG. 22D

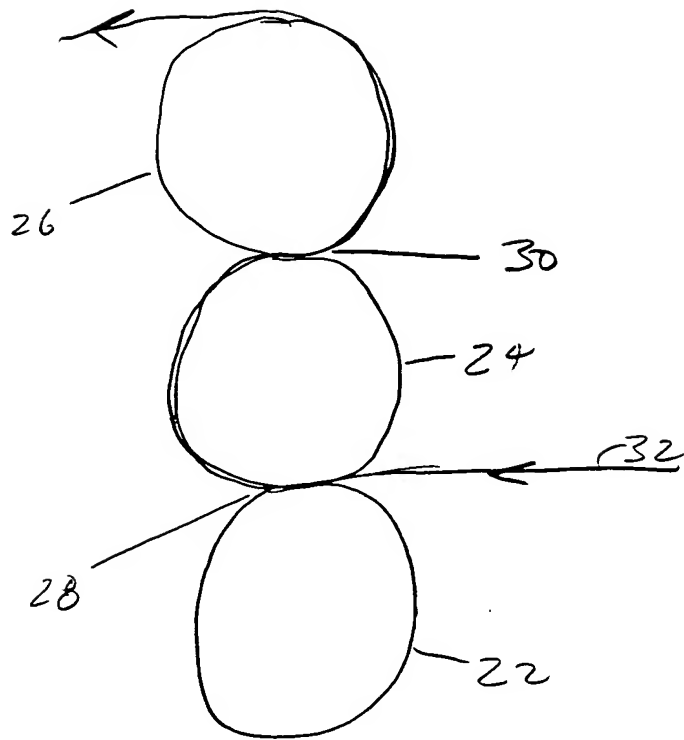


FIG. 23

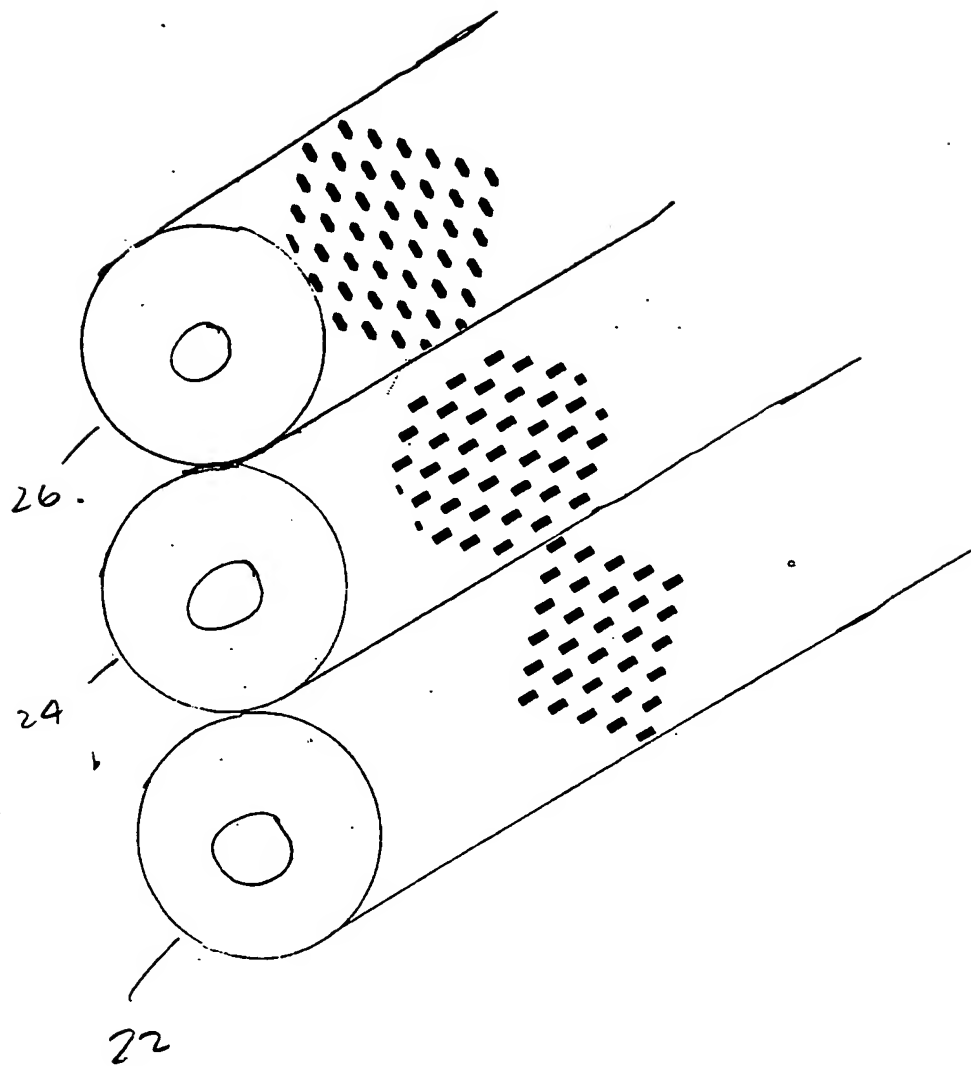


FIG. 24

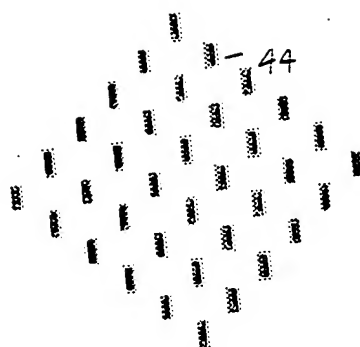


FIG. 25

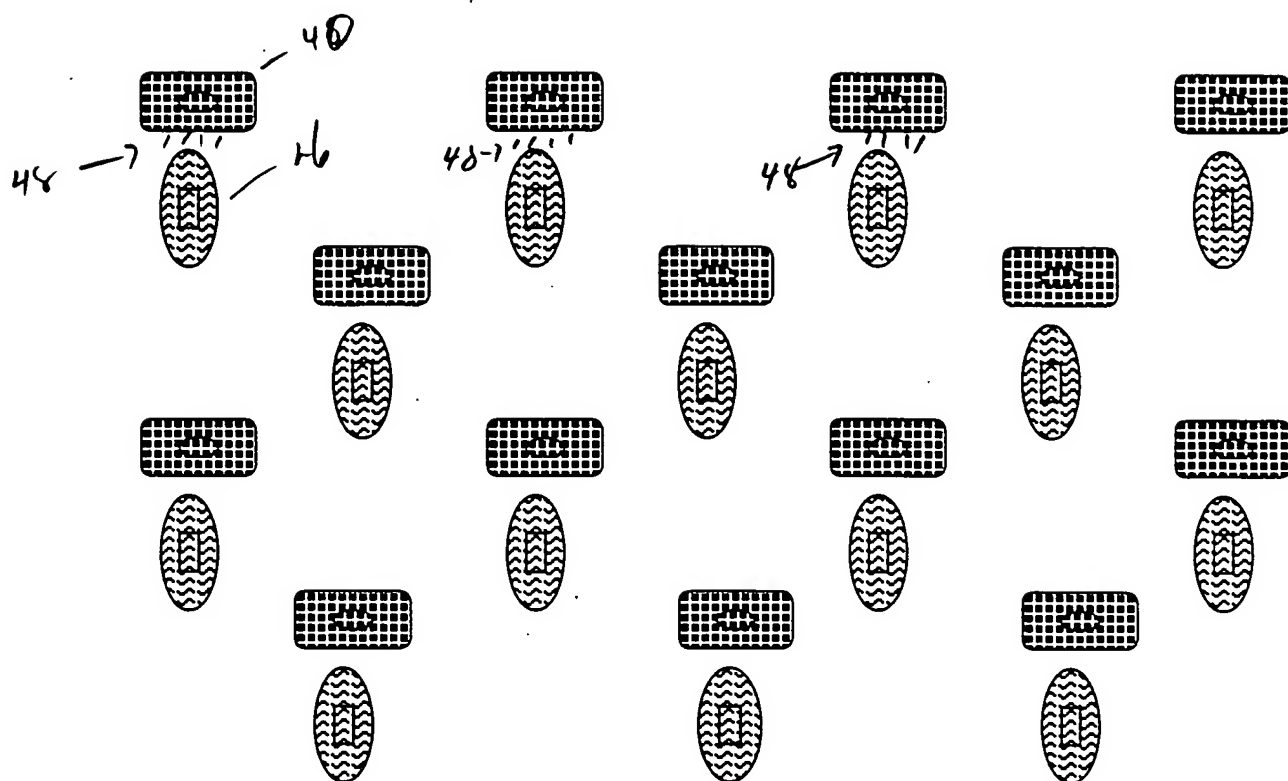


FIG. 26

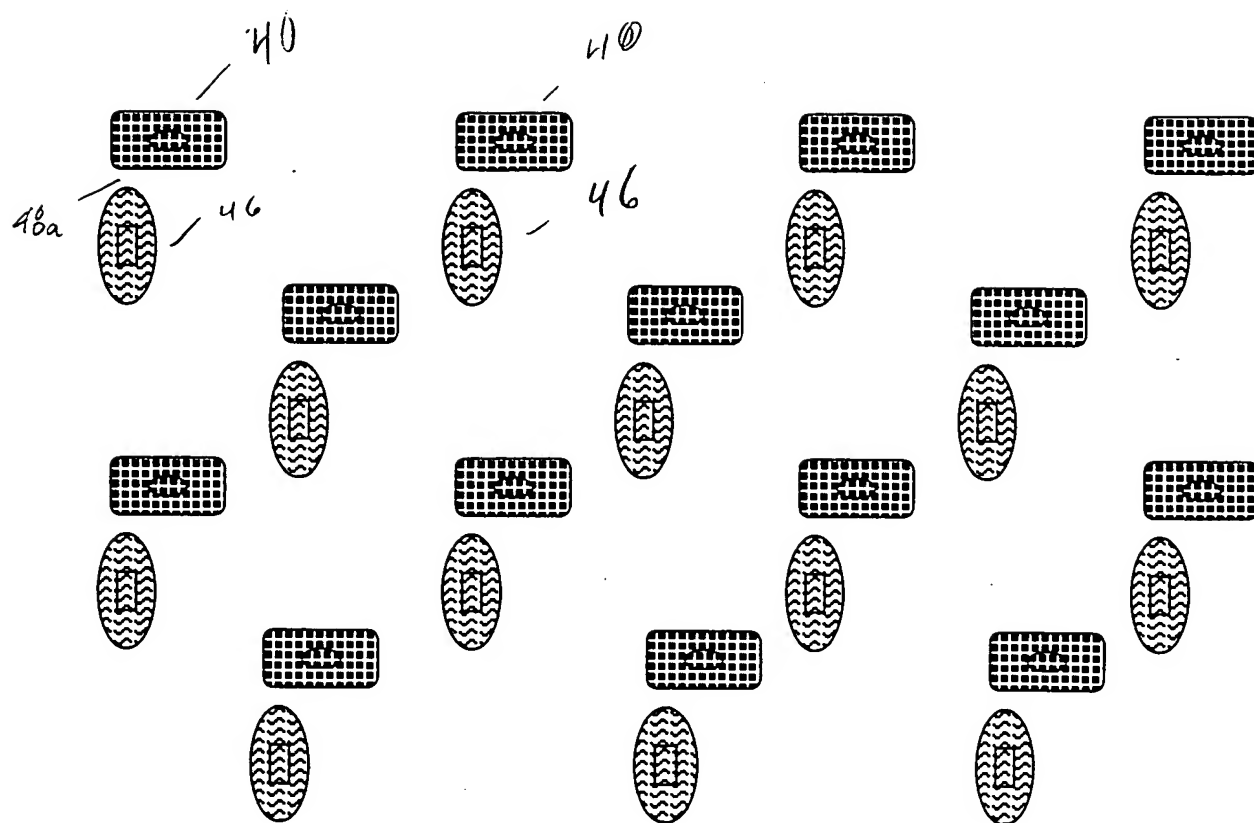


FIG. 27

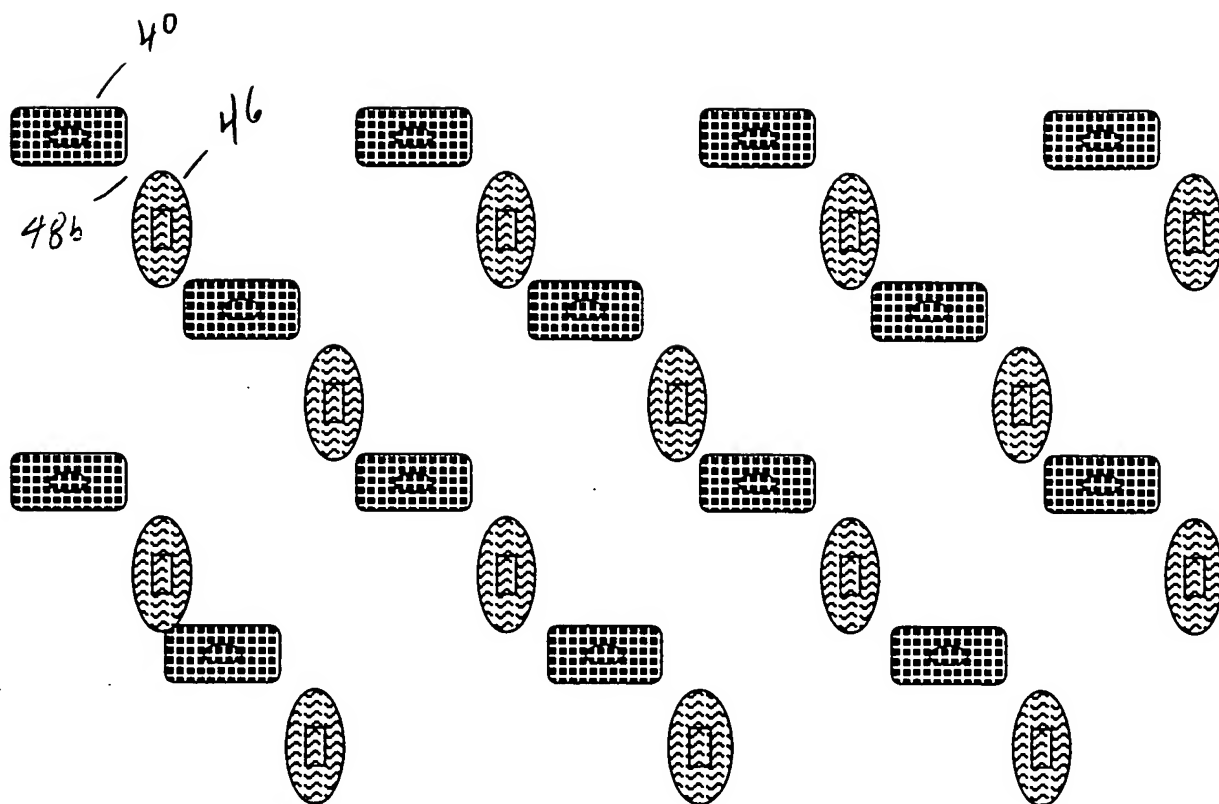


FIG. 28

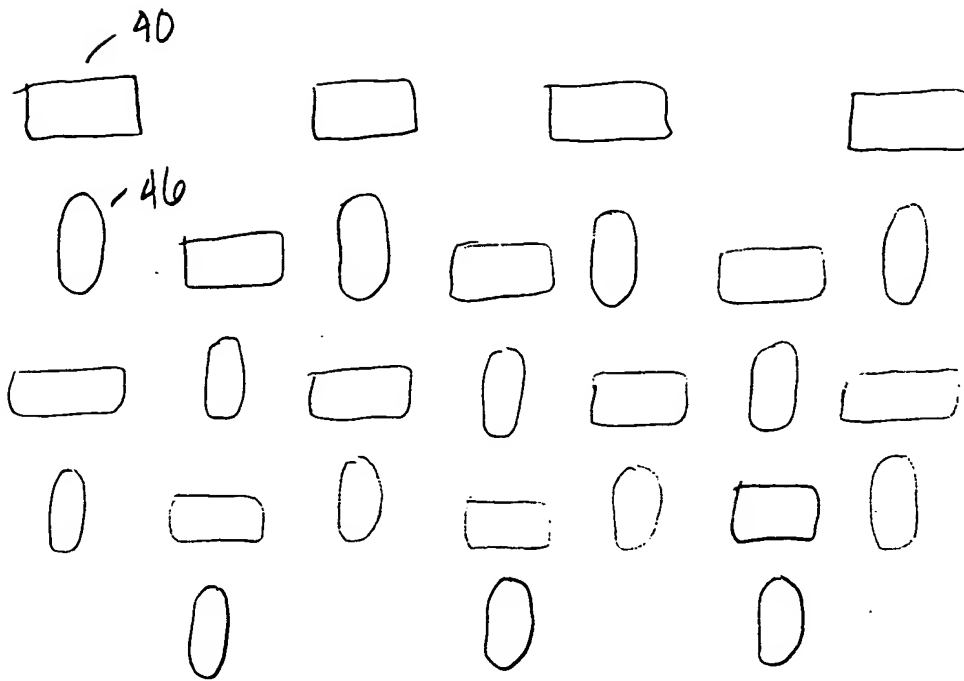
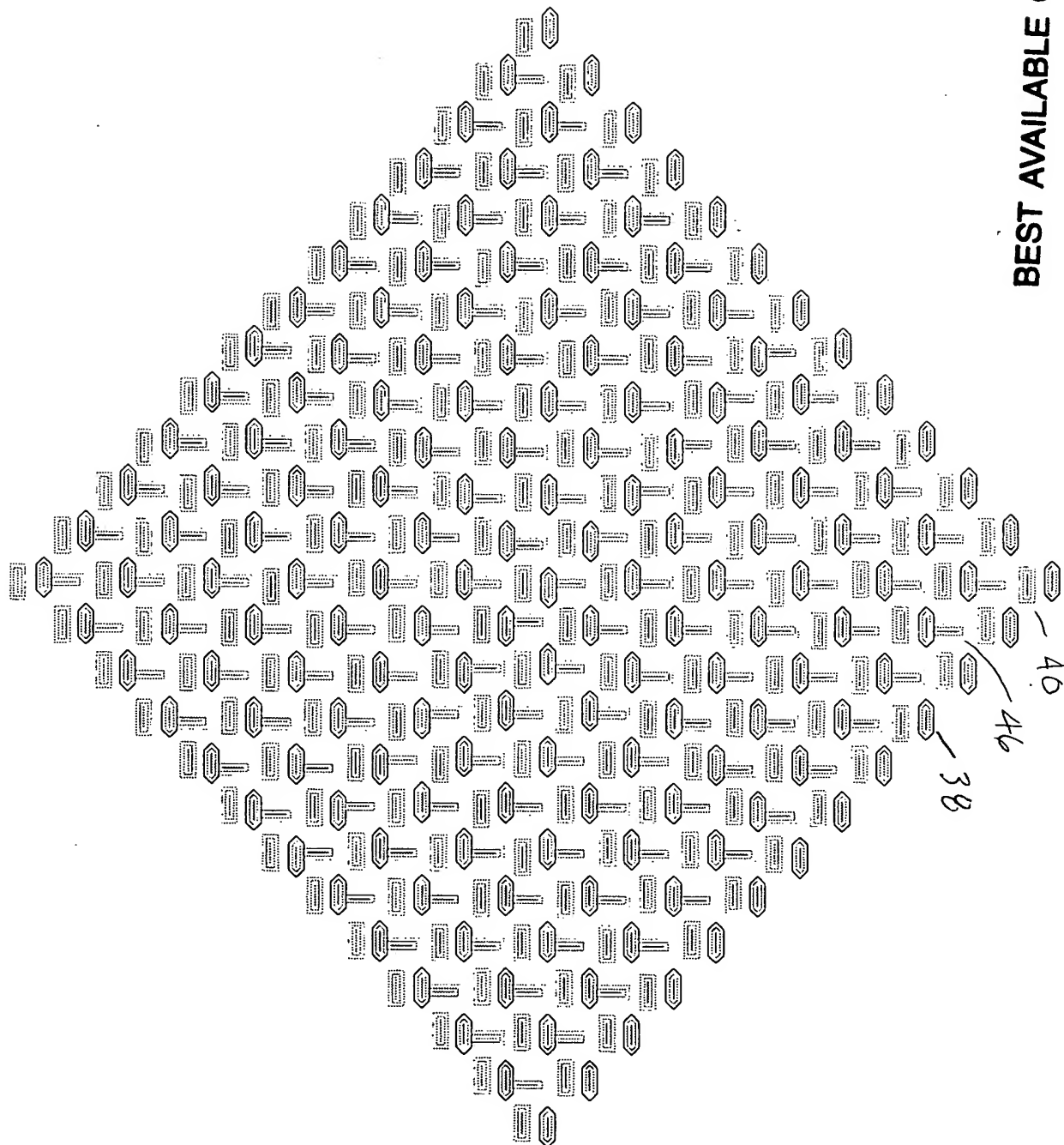


FIG. 29

FIG. 30



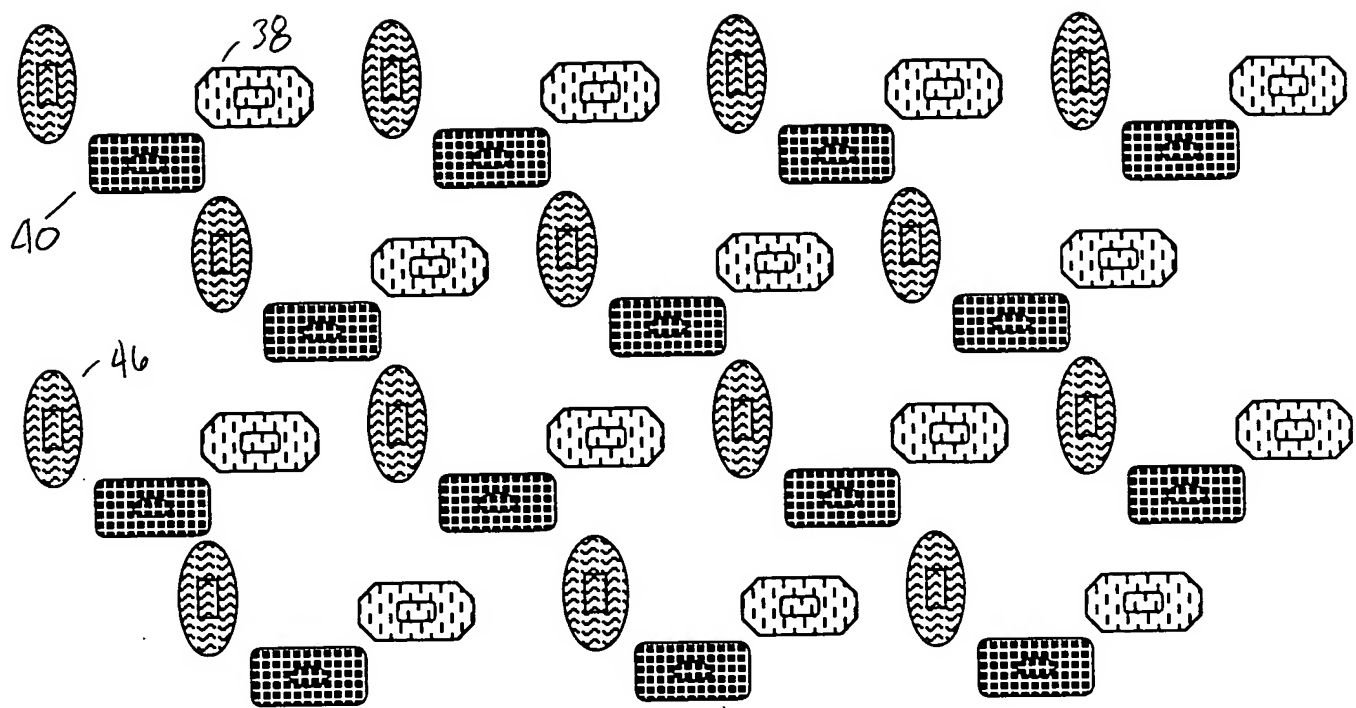


FIG. 31

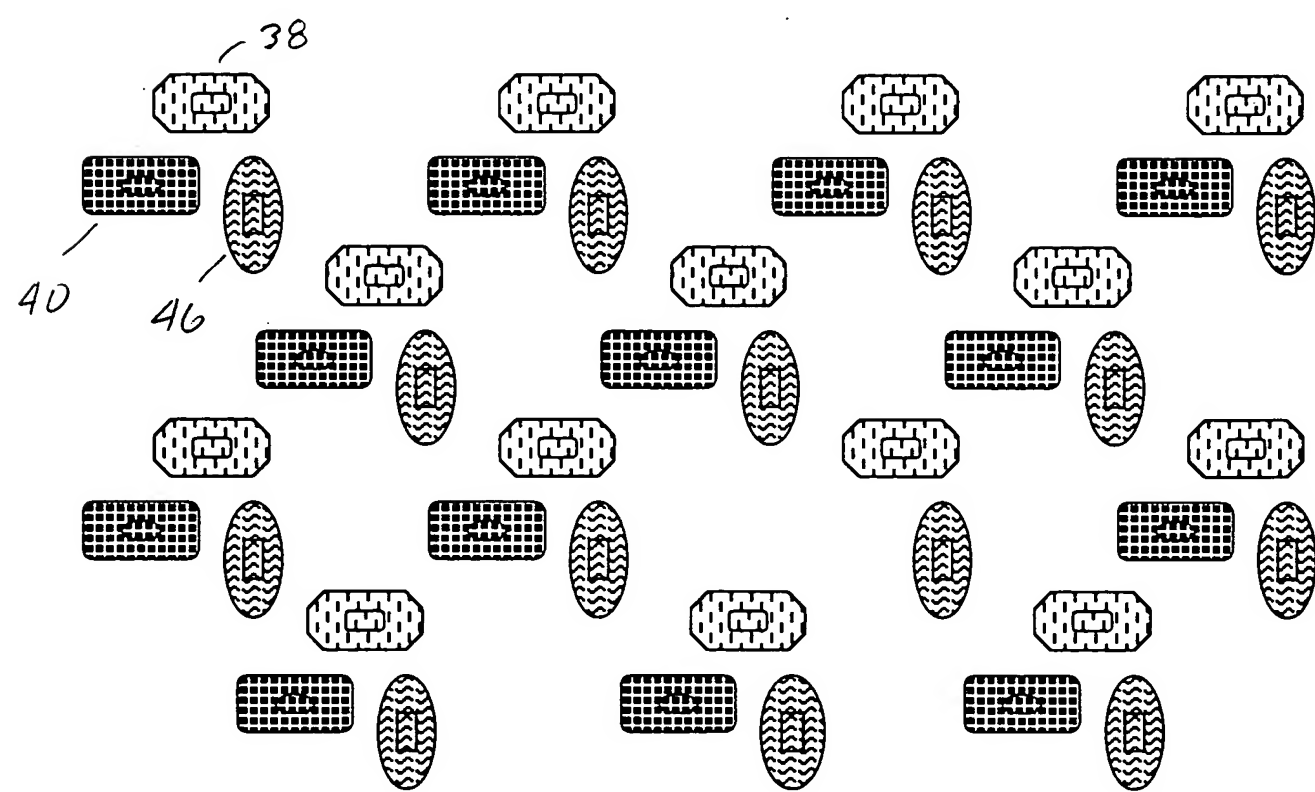


FIG. 32

BEST AVAILABLE COPY

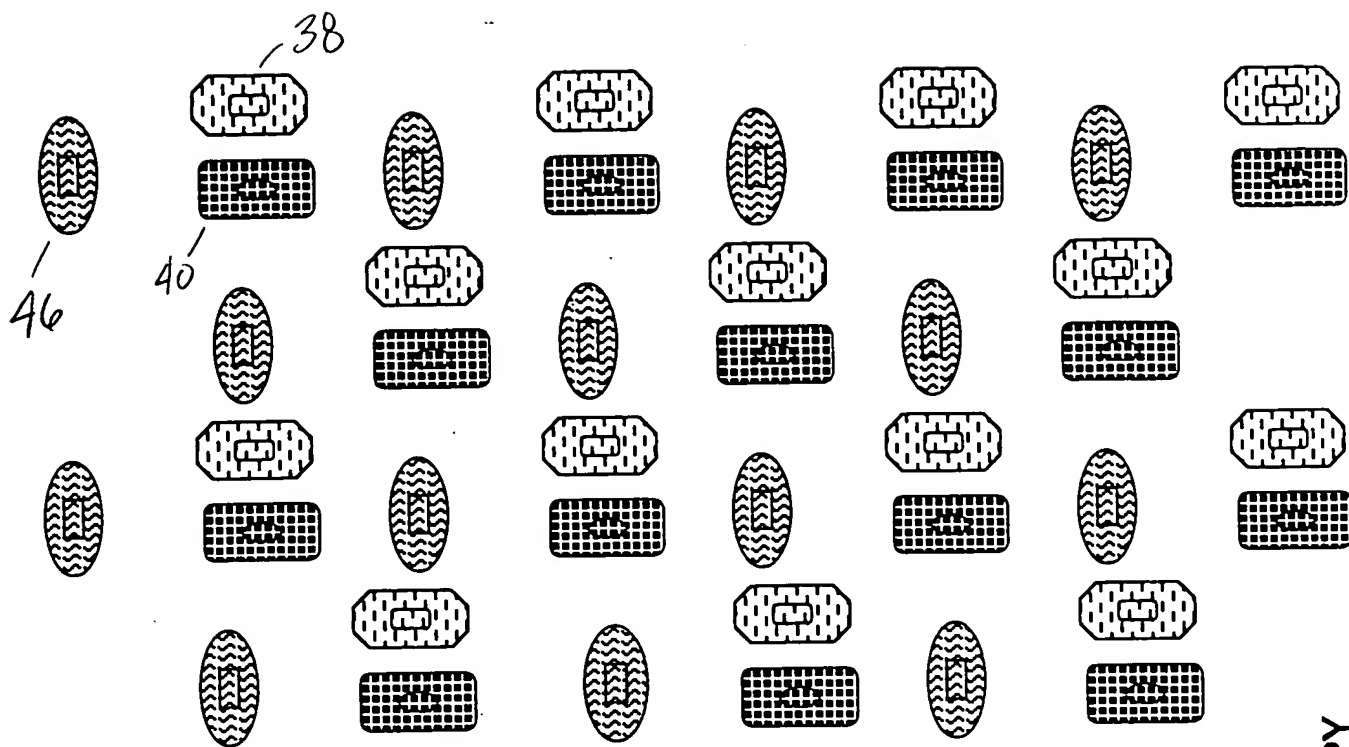


FIG. 33

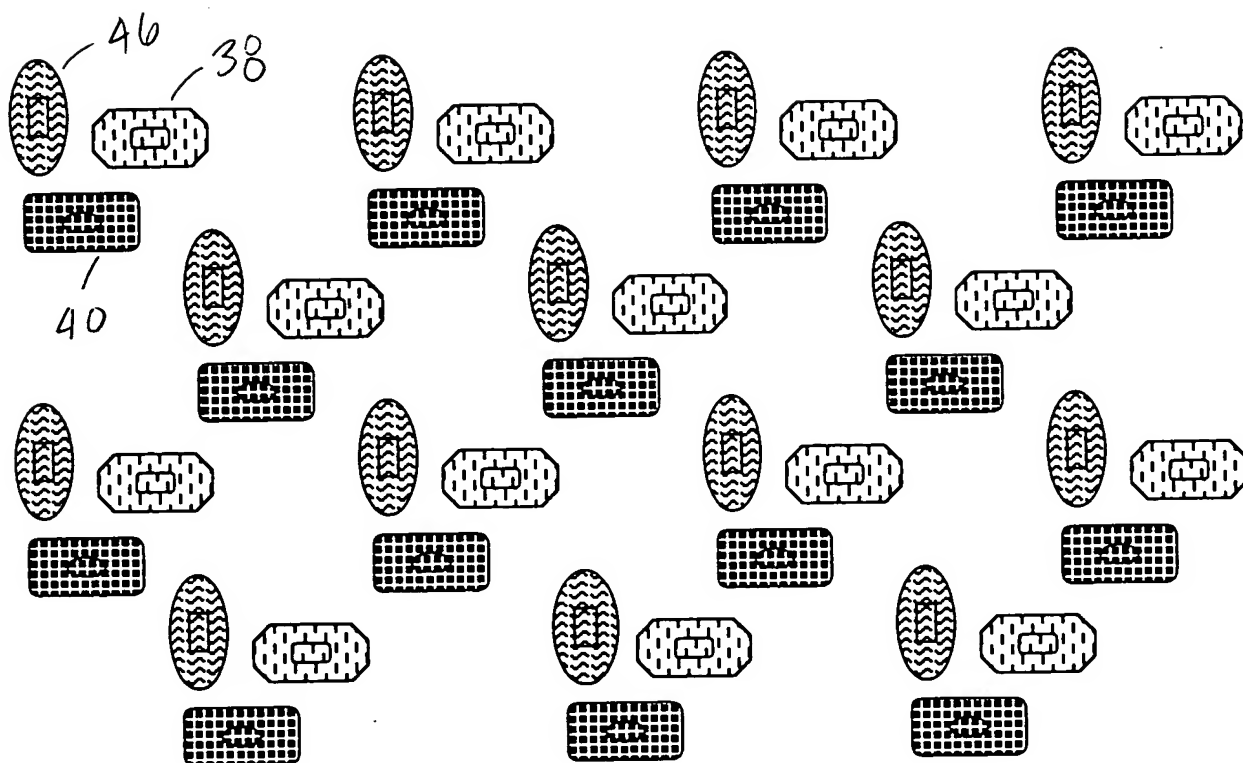


FIG. 34

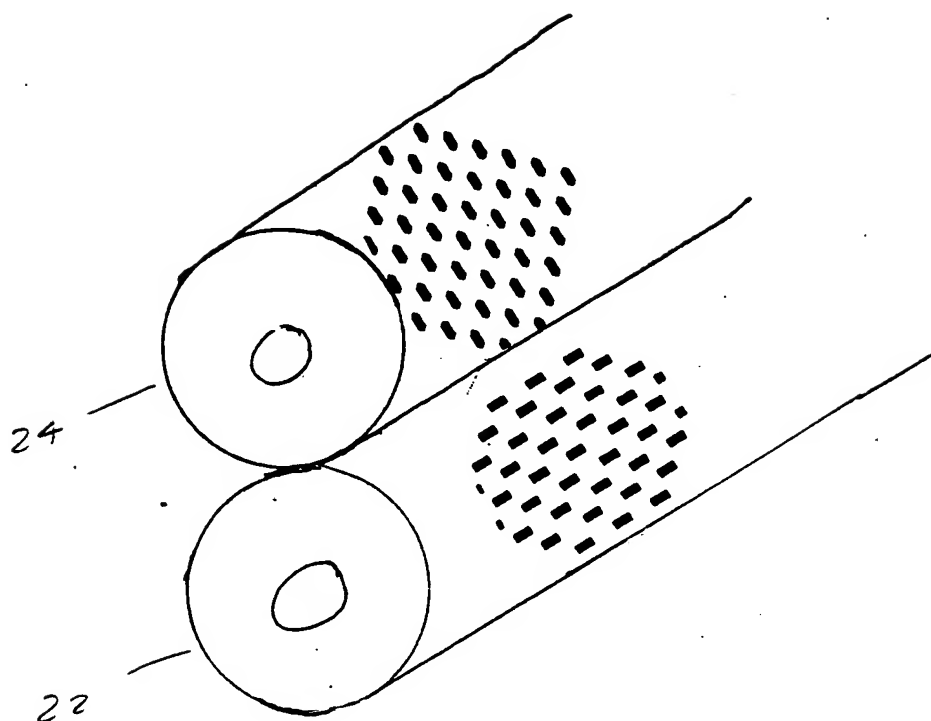


FIG 35

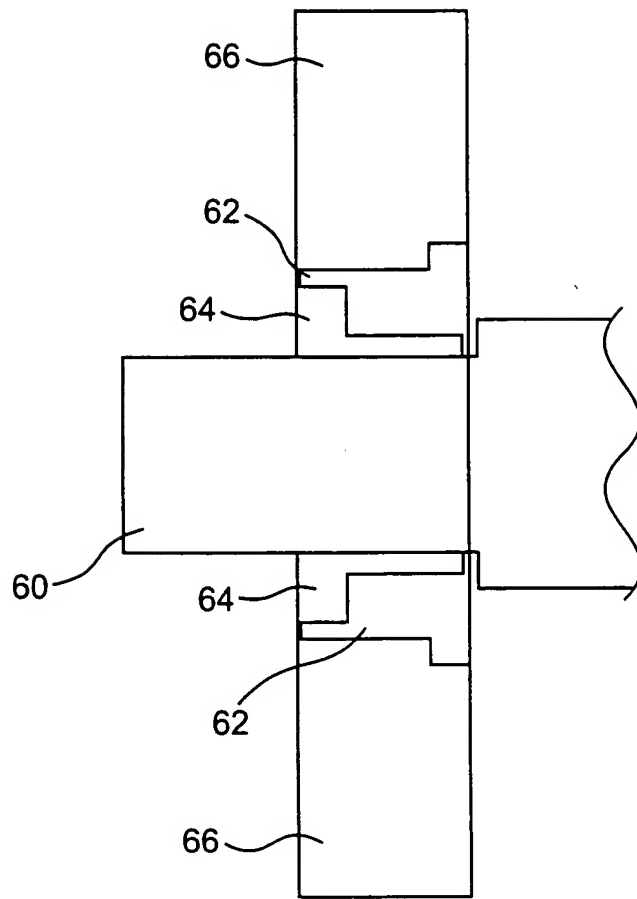


FIG. 36

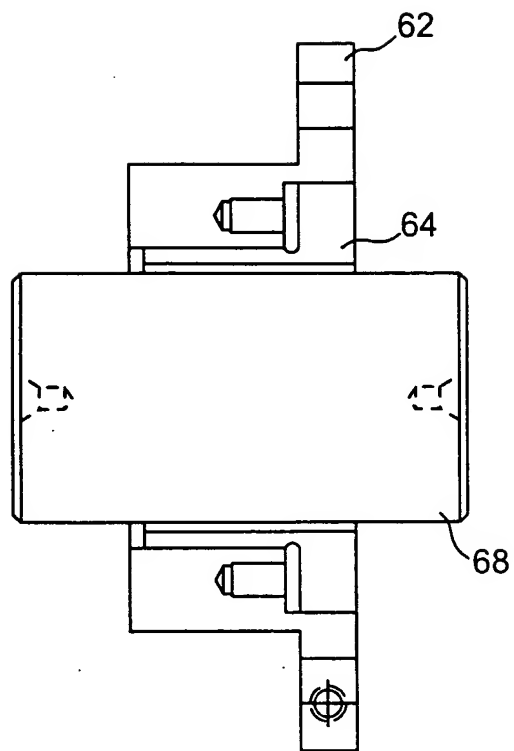


FIG. 37

STANDARD GEARS/HUBS



FIG. 38

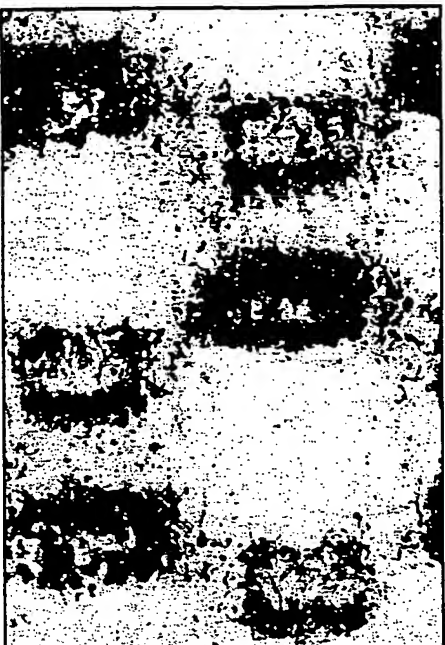


FIG. 39

PRE-HEAT-TREATED GEARS/PRECISION HUBS



FIG. 40



FIG. 41

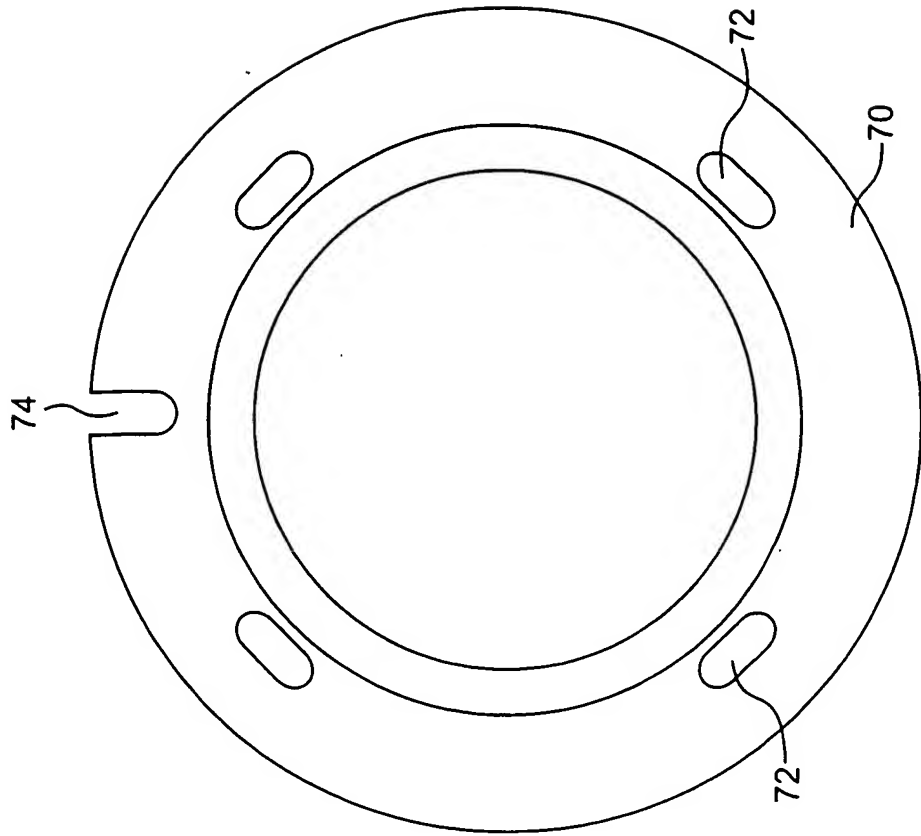


FIG. 42